

Date: Wednesday, 1/18/2006 4:04:56 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BRACKET
Job Number	: 25556E		
Estimate Number	: 10283		
P.O. Number	: N/A	Part Number	: D31991
This Issue	: 1/18/2006 S.O. No. : N/A	Drawing Number	: D3199 REV A1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: A1
Previous Run	: 25460	Material	: N/A
Written By	: SEE COMMENT BELOW	Due Date	: 2/15/2006
Checked & Approved By	: SEE ABOVE USER & DATE	Qty:	50 Um: Each
Comment	: Est Rev:C Removed Scribing 05-11-05 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 00000450 06/01/26
 Email or Ship DXF file to vendor
 Laser Cut D3199-1 bracket per Dwg D3199
 Material release note is required

2.0	D31991F	Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 36.0000 Each(s)
 Bracket

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage
 Ensure material certification is attached

C206103109 (50)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

J 06-03-14 (50)

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

1-Deburr if necessary SMO 06307520
 2-Form as per Dwg D3199 N/A already furnished.

(50)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 26/03/23

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BRACKET

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

DL 06/03/20

(50)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M

08 03 21

(50)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 138

06/03/21

(50)

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/03/23

(50)

Job Completion



W 06/03/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

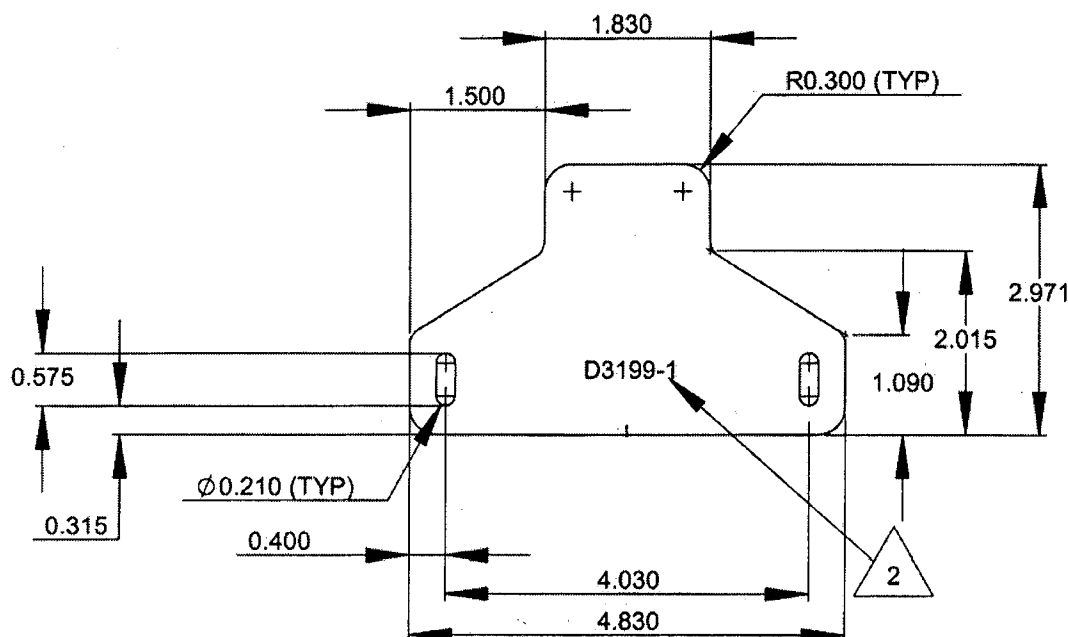
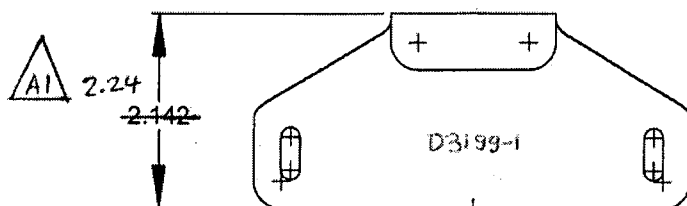
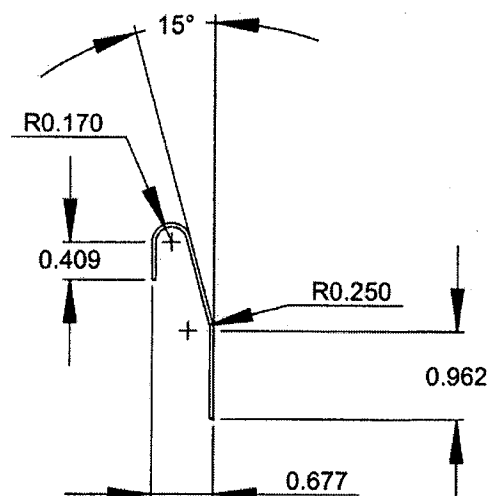
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3199	REV. A SHEET 1 OF 1
DATE 03.08.05		TITLE BRACKET	SCALE 1:2
A	03.08.05	NEW ISSUE	
AI	04.03.01 <i>#CP</i>	2.24 WAS 2.142	

RELEASED
03.09.02 *#***D3199-1 FLAT PATTERN****D3199-1 BRACKET****NOTES**

- 1) MATERIAL: AISI 304/316 SS SHEET 0.040" THICK PER MIL-S-5059 (REF DART SPEC. M304S) ANNEALED
- 2) SCRIBE DART P/N D3199-1 AS SHOWN.
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES.

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WORK ORDER

NO. 25356 E

RECEIVED BY MAIL

PAS. 2/ :

CD 75790

AST 304
304
304

THUNDER BOLT FORTRESS
BOMBING THE JAPANESE
BOMBING THE JAPANESE
BOMBING THE JAPANESE

CONFIDENTIAL

Continued on inside back cover

10. The United States has been a major contributor to the development of the world's nuclear energy program. The United States has been a major contributor to the development of the world's nuclear energy program. The United States has been a major contributor to the development of the world's nuclear energy program.

ST. PAUL, MINN. (AP) — A woman who was
injured in a car crash on a highway
near St. Paul, Minn., on Monday
has been identified as a woman who was
in the car that was hit by a truck on
a highway near St. Paul, Minn., on Monday.

03-10-2004

037(209A) 304#2B

2) ~~James - Douglas - Fleming~~
1. ~~James - Douglas - Fleming~~
2. ~~James - Douglas - Fleming~~

[illegible]

1984-1985
 1986-1987
 1988-1989

1

OLBERT METAL SALES LIMITED